



ELECTRICAL COURSE

Course title : EF3 Doosan & Fanuc Maintenance Vertical Mill
Course length : 2 days **Course cost : £500.00 (+ VAT)**

Day 1	Start Time	Finish Time
Explanation and Overall Configuration of Fanuc Control. N.C. & P.M.C. Parameters Descriptions & adjustment. Memory backup onto Hard or Floppy Disc. Signal Description used on the Ladder, P.M.C. etc. Checking diagnostics input/output signals etc. Servo Motor & Drive Setting Descriptions. Component Identification and Potential Replacement Items. Pulse Coder Feedback Signals.	9:30 AM	5:00 PM
Day 2	Start Time	Finish Time
Spindle Drive & Motor Setting and Assembly. Preventative Maintenance. Fault Finding and Testing equipment. Questions & Questionnaire.	9:30 AM	4:00 PM

NB: We cannot guarantee that a machine or control will be available for training purposes, however we do have enough facilities to accommodate most applications for service.